

Template for comments and secretariat observations

ISO /TC 44 and her collaboration with CENT/TC 121;

SK /TK 11-1

Date: 04.08.2009

prEN ISO 9606-1 Qualification test of welders -
Fusion welding - Part 1: Steels (ISO/DIS 9606-1)

1	2	(3)	4	5	(6)	(7)
MB¹	Clause No./ Subclause No./ Annex (e.g. 3.1)	Paragraph/ Figure/Table/ Note (e.g. Table 1)	Type of com- ment²	Comment (justification for change) by the MB	Proposed change by the MB	Secretariat observations on each comment submitted
SK	5.6	Table 2	te	Limit temperature isn't correct between preheating and without preheating.	Already temperature 100°C has effect to result structure of welded joint	
SK	5.8 5.10	Table 7 Table 12	te	Limit thickness of material isn't correct for qualification of fillet weld.	T= 8 mm is need produced to two layers. It changes qualification between sl nad ml .	
SK	5.9	Table 8	te	Fillet weld position PD don't qualify for weld positon PF.	PD is weld position above head.	
SK	5.9	Table 9	te	But weld PE don't qualify for weld positon PF.	PE is weld position above head.	
SK	9.2		te	Who confirmations validity qualification of welders, it isn't assigned/described	It would have certification body of personal.	
SK	9.4		te	Who revocations qualification of welders, it isn't assigned/described	It would have certification body of personal. It 's need description condition for revocation	

1 **MB** = Member body (enter the ISO 3166 two-letter country code, e.g. CN for China; comments from the ISO/CS editing unit are identified by **)

2 **Type of comment:** **ge** = general **te** = technical **ed** = editorial

NOTE Columns 1, 2, 4, 5 are compulsory.